

lecture
twenty one



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steel construction and design

Steel Construction 1
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ARCH 631

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Steel

- cast iron – wrought iron - steel
- cables
- columns
- beams
- trusses
- frames



Steel Construction 2
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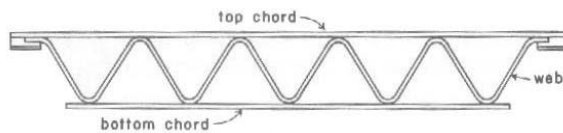
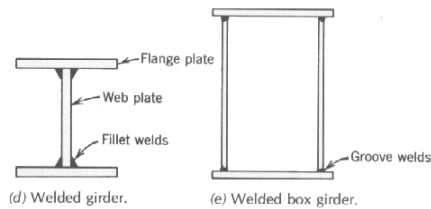
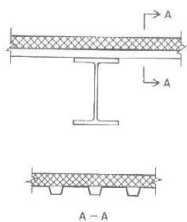
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Steel Construction

- standard rolled shapes
- open web joists
- plate girders
- decking



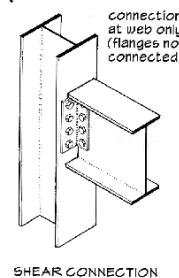
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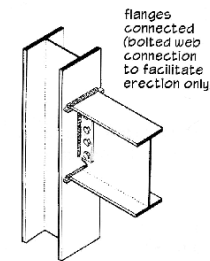
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Steel Construction

- welding
- bolts



SHEAR CONNECTION



MOMENT CONNECTION

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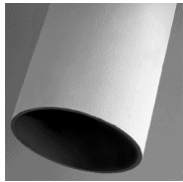


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Steel Construction

- fire proofing
 - cementitious spray
 - encasement in gypsum
 - intumescent – expands with heat
 - sprinkler system



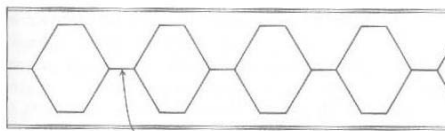
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Steel Beams

- types
 - manufactured shapes

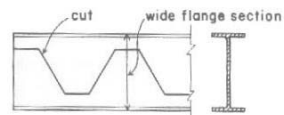


(b)

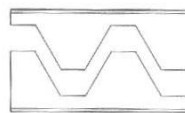


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castellated



(c)



(d)

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Steel Materials

- high strength to weight ratio
- ductile
- beam size often limited by deflection
- column size limited by slenderness

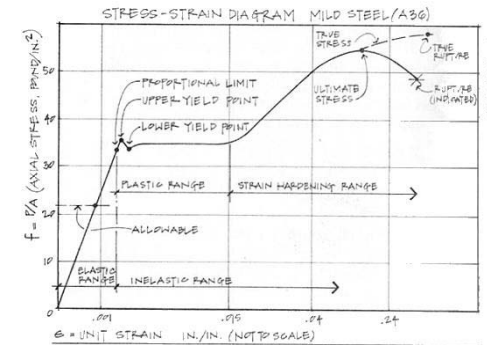


Figure 5.22 Stress-strain diagram for mild steel (A36) with key points highlighted.

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Steel Beams

- types
 - wide flange



Rolled beam (W section).



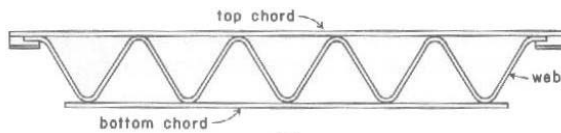
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Steel Beams

- types
 - open web joists (manufactured trusses)



(2) SECTION THRU JOISTS SHOWING FLANGE TYPES



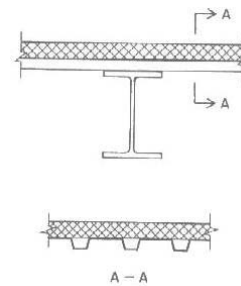
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Steel Beams

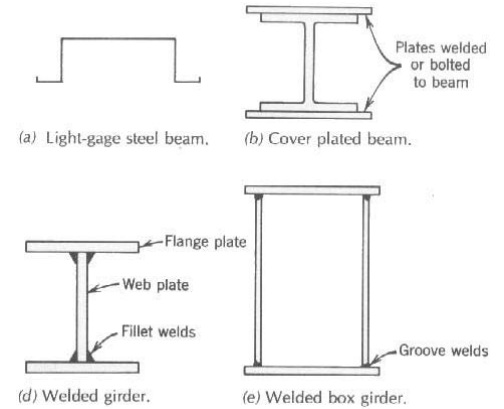
- types (more)
 - plate girder
 - decking



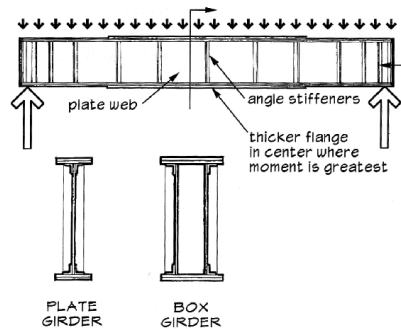
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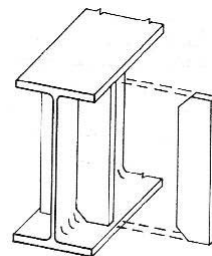


Steel Beams



stiffeners at end where shear is greatest and at support

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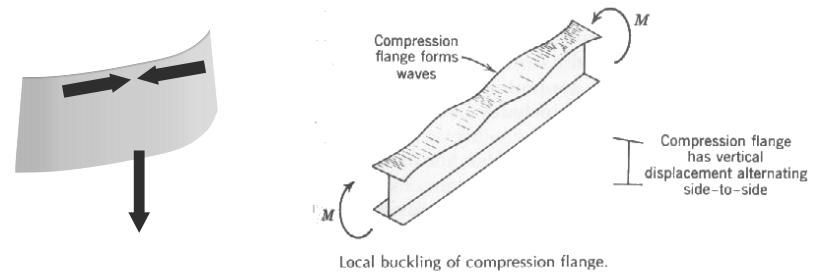
stiffeners to prevent lateral buckling

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Steel Beams

- lateral stability - bracing
- local buckling - stiffen



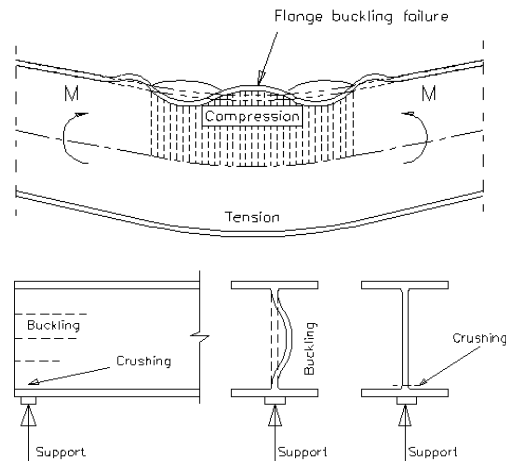
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Local Buckling

- steel I beams
- flange
 - buckle in direction of smaller radius of gyration
- web
 - force
 - “crippling”



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Local Buckling

- flange

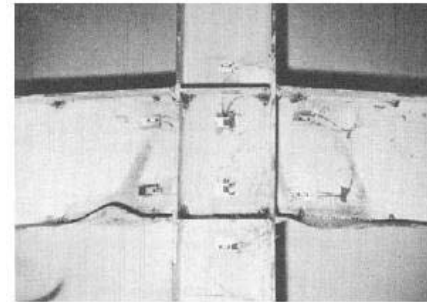


Figure 2-5. Flange Local Bending Limit State
(Beedle, L.S., Christopher, R., 1964)

- web



Figure 2-7. Web Local Buckling Limit State
(SAC Project)

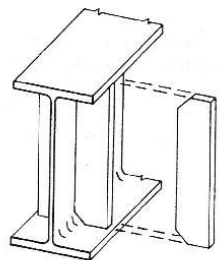
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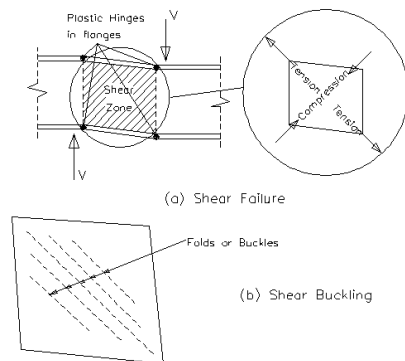
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Shear in Web

- panels in plate girders or webs with large shear
- buckling in compression direction
- add stiffeners



stiffeners to prevent lateral buckling



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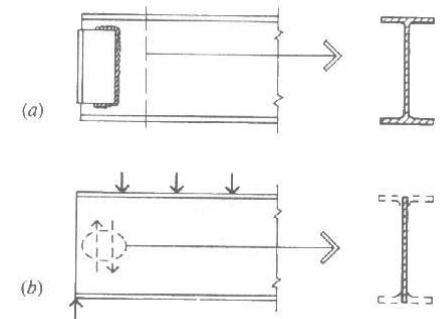
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Steel Beams

- end conditions

- a) away from connection - full section effective
- b) high shear - only web effective



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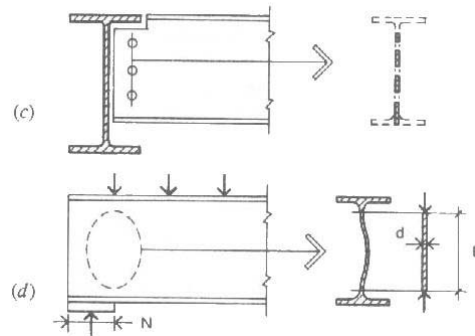
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Steel Beams

- end conditions

- c) bolt holes – less material
- d) local web buckling



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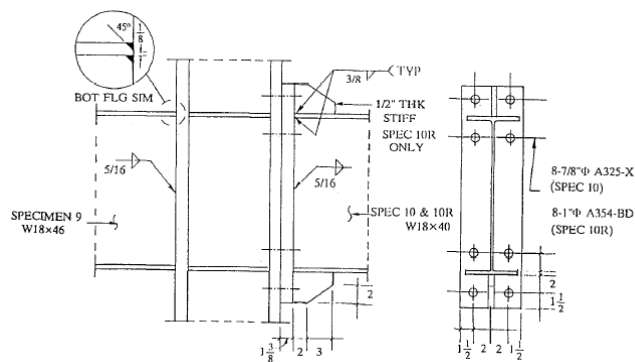
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Steel Beams

- connections

- welds
- bolts



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Steel Beams

- bearing

- provide adequate area
- prevent local yield of flange and web

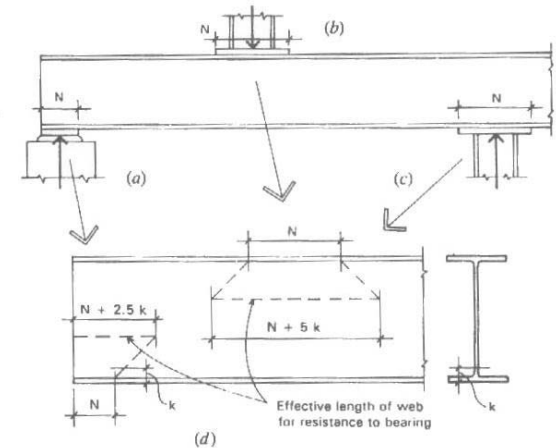


Figure 9.10 Considerations for bearing in beams with thin webs, as related to web crippling (buckling of the thin web in compression).

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Steel Design – Open Web Joists

- SJI: www.steeljoist.com

- Vulcraft: www.vulcraft.com

- K Series (Standard)

- 8-30" deep, spans 8-50 ft

- LH Series (Long span)

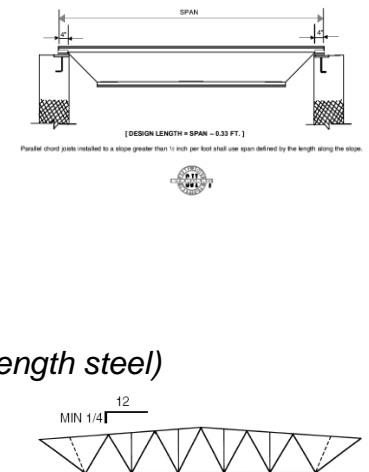
- 18-48" deep, spans 25-96 ft

- DLH (Deep Long Spans)

- 52-72" deep, spans 89-144 ft

- SLH (Long spans with high strength steel)

- pitched top chord
- 80-120" deep, spans 111-240 ft



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Steel Design – Open Web Joists

STANDARD LOAD TABLE/OPEN WEB STEEL JOISTS, K-SERIES
Based on a Maximum Allowable Tensile Stress of 30 ksi

Joist Designation	8K1	10K1	12K1	12K3	12K5	14K1	14K3	14K4	14K6	16K2	16K3	16K4	16K5	16K6	16K7	16K9
Depth (in.)	8	10	12	12	12	14	14	14	14	16	16	16	16	16	16	16
Approx. Wt (lbs./ft.)	5.1	5.0	5.0	5.7	7.1	5.2	6.0	6.7	7.7	5.5	6.3	7.0	7.5	8.1	8.6	10.0
Span (ft.)																
8	550															
9	550															
10	550	550														
11	480	550														
12	377	542														
13	288	455	550	550	550											
14	225	363	510	510	510											
15	179	288	424	428	434	550	550	550	550							
16	145	234	344	428	434	475	507	507	507							
17	119	192	282	351	385	397	428	467	467	550	550	550	550	550	550	550
18	97	159	234	291	365	324	404	443	443	488	526	526	526	526	526	526
19	79	123	188	245	317	277	339	397	408	408	456	456	456	456	456	456
20	64	106	153	207	269	230	287	336	347	347	386	452	455	455	455	455
21	52	93	132	177	238	197	248	297	297	330	386	426	426	426	426	426
22	44	81	116	153	207	170	212	248	248	285	333	373	405	406	406	406
23	37	70	106	142	197	147	184	215	215	252	282	323	361	365	365	365

load for live load deflection limit in RED total in BLACK

Steel Design – Open Web Joists

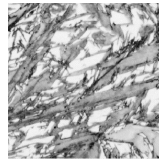
LRFD

STANDARD LOAD TABLE FOR OPEN WEB STEEL JOISTS, K-SERIES																
Based on a 50 ksi Maximum Yield Strength - Loads Shown in Pounds per Linear Foot (plf)																
Joist Designation	8K1	10K1	12K1	12K3	12K5	14K1	14K3	14K4	14K6	16K2	16K3	16K4	16K5	16K6	16K7	16K9
Depth (in.)	8	10	12	12	12	14	14	14	14	16	16	16	16	16	16	16
Approx. Wt (lbs./ft.)	5.1	5.0	5.0	5.7	7.1	5.2	6.0	6.7	7.7	5.5	6.3	7.0	7.5	8.1	8.6	10.0
Span (ft.)																
8	825															
9	825															
10	825	825														
11	798	825														
12	666	825	825	825	825											
13	565	718	825	825	825											
14	486	618	750	825	825	825	825	825	825	825	825	825	825	825	825	825
15	421	537	651	814	825	766	825	825	825							
16	369	469	570	714	825	672	825	825	825	825	825	825	825	825	825	825
17	331	422	502	681	825	612	825	825	825	825	825	825	825	825	825	825
18	301	392	472	651	825	582	825	825	825	825	825	825	825	825	825	825
19	271	362	442	621	825	552	825	825	825	825	825	825	825	825	825	825
20	241	332	412	591	825	522	825	825	825	825	825	825	825	825	825	825
21	211	302	382	561	825	492	825	825	825	825	825	825	825	825	825	825
22	181	272	352	531	825	462	825	825	825	825	825	825	825	825	825	825
23	151	242	322	501	825	432	825	825	825	825	825	825	825	825	825	825

load for live load deflection limit (L/360) in RED total in BLACK

Steel Beam Design

- American Institute of Steel Construction
 - steel grades
 - ASTM A36 – carbon
 - plates, angles
 - $F_y = 36 \text{ ksi}$ & $F_u = 58 \text{ ksi}$
 - ASTM A572 – high strength low-alloy
 - some beams
 - $F_y = 60 \text{ ksi}$ & $F_u = 75 \text{ ksi}$
 - ASTM A992 – for building framing
 - most beams
 - $F_y = 50 \text{ ksi}$ & $F_u = 65 \text{ ksi}$



Steel Beam Design

- AISC: 14th ed.
 - combined ASD & LRFD in one volume in 2005



Unified Steel Design

• ASD

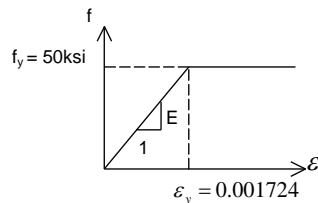
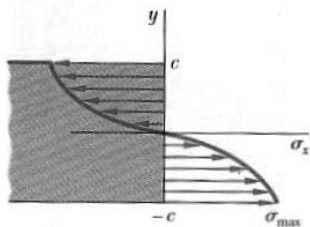
$$R_a \leq \frac{R_n}{\Omega}$$

- bending (braced) $\Omega = 1.67$
- bending (unbraced*) $\Omega = 1.67$
- shear $\Omega = 1.5$ or 1.67
- shear (bolts & welds) $\Omega = 2.00$
- shear (welds) $\Omega = 2.00$

* flanges in compression can buckle

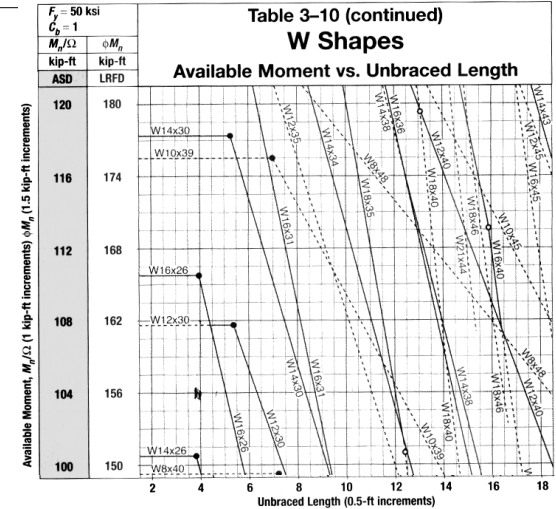
LRFD Steel Beam Design

- limit state is yielding all across section
- outside elastic range
- load factors & resistance factors



Unified Steel Design

• braced vs. unbraced



Load Types

- D = dead load
- L = live load
- L_r = live roof load
- W = wind load
- S = snow load
- E = earthquake load
- R = rainwater load or ice water load
- T = effect of material & temperature

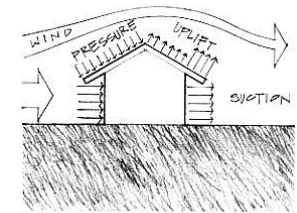


Figure 1.13 Wind loads on a structure.

LRFD Load Combinations

ASCE-7
(2010)

- 1.4D
- 1.2D + 1.6L + 0.5(L_r or S or R)
- 1.2D + 1.6(L_r or S or R) + (L or 0.5W)
- 1.2D + 1.0W + L + 0.5(L_r or S or R)
- 1.2D + 1.0E + L + 0.2S
- 0.9D + 1.0W
- 0.9D + 1.0E
 - F has same factor as D in 1-5 and 7
 - H adds with 1.6 and resists with 0.9 (permanent)



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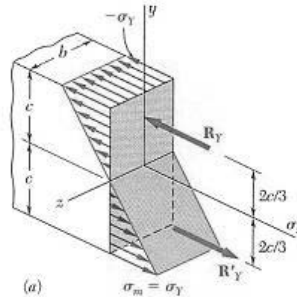
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Internal Moments - at yield

- material hasn't failed

$$M_y = \frac{I}{c} f_y = \frac{bh^2}{6} f_y$$

$$= \frac{b(2c)^2}{6} f_y = \frac{2bc^2}{3} f_y$$



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Pure Flexure

$$\sum \gamma_i R_i = M_u \leq \phi_b M_n = 0.9 F_y Z$$

M_u - maximum moment

ϕ_b - resistance factor for bending = 0.9

M_n - nominal moment (ultimate capacity)

F_y - yield strength of the steel

Z - plastic section modulus*

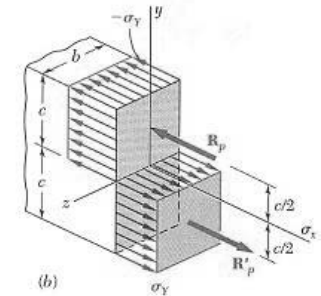
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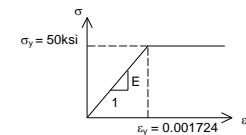
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Internal Moments - ALL at yield

- all parts reach yield
- plastic hinge forms
- ultimate moment
- $A_{tension} = A_{compression}$



$$M_p = bc^2 f_y = \frac{3}{2} M_y$$



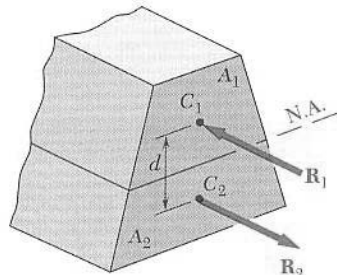
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n.a. of Section at Plastic Hinge

- cannot guarantee at centroid
- $f_y \cdot A_1 = f_y \cdot A_2$
- moment found from yield stress times moment area



$$M_p = f_y A_1 d = f_y \sum_{n.a} A_i d_i$$

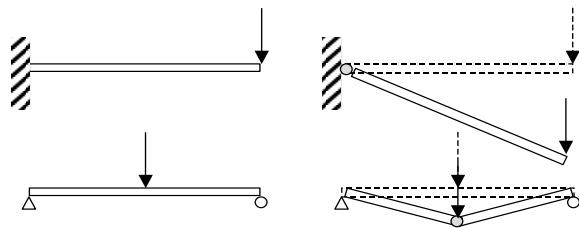
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Plastic Hinge Examples

- stability can be effected

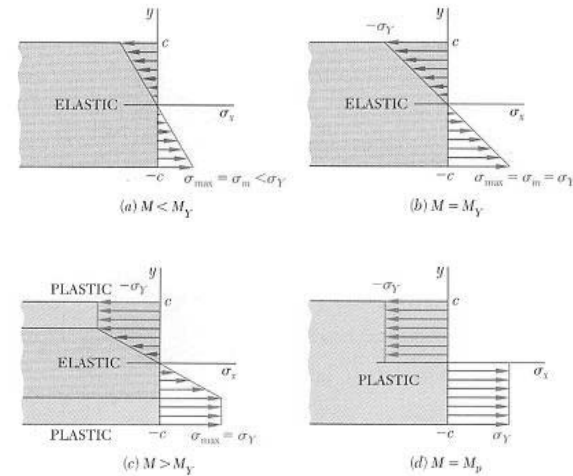


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Plastic Hinge Development



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Plastic Section Modulus

- shape factor, k

$$k = \frac{M_p}{M_y}$$

= 3/2 for a rectangle

≈ 1.1 for an I



$$k = \frac{Z}{S}$$

- plastic modulus, Z

$$Z = \frac{M_p}{f_y}$$

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Shear

$$\sum \gamma_i R_i = V_u \leq \phi_v V_n = 1.0(0.6 F_{yw} A_w)$$

V_u - maximum shear

ϕ_v - resistance factor for shear = 1.0

V_n - nominal shear

F_{yw} - yield strength of the steel in the web

A_w - area of the web = $t_w d$

Compact Sections

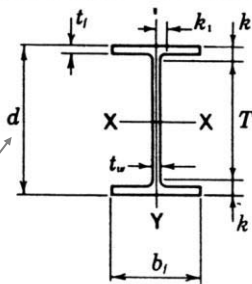
- plastic moment can form before any buckling

- criteria

$$-\frac{b_f}{2t_f} \leq 0.38 \sqrt{\frac{E}{F_y}}$$

$$-\text{and } \frac{h_c}{t_w} \leq 3.76 \sqrt{\frac{E}{F_y}}$$

TABLE A.3 Properties of W Shapes



Flexure Design

- limit states for beam failure

- yielding

- lateral-torsional buckling*

- flange local buckling

- web local buckling

- minimum M_n governs

$$\sum \gamma_i R_i = M_u \leq \phi_b M_n$$

$$L_p = 1.76 r_y \sqrt{\frac{F_y}{E}}$$

Lateral Torsional Buckling

$$M_n = C_b \left[\begin{array}{l} \text{moment based on} \\ \text{lateral buckling} \end{array} \right] \leq M_p$$

$$C_b = \frac{12.5 M_{max}}{2.5 M_{max} + 3 M_A + 4 M_B + 3 M_C}$$

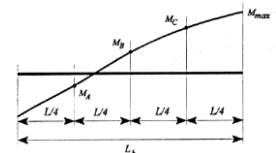
C_b = modification factor

M_{max} - |max moment|, unbraced segment

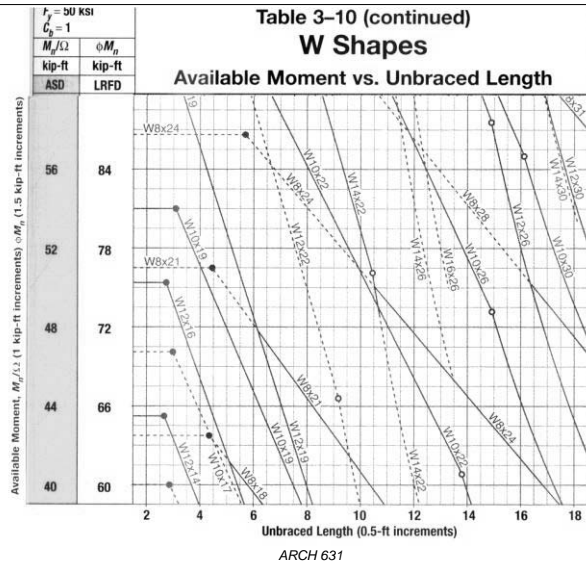
M_A - |moment|, 1/4 point

M_B = |moment|, center point

M_C = |moment|, 3/4 point



Beam Design Charts



Deflection Limits

- based on service condition
- no “impairment” to serviceability
- avoid ponding
- $L/360$ due to live load for beams & girders supporting plaster (service)

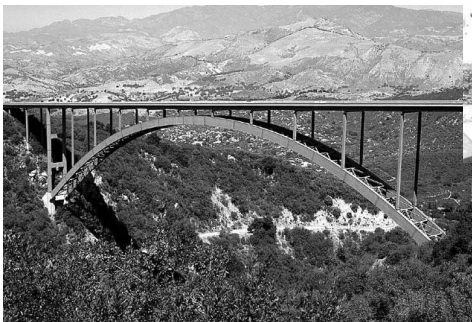
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Steel Arches and Frames

- solid sections
or open web



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Steel Shell and Cable Structures

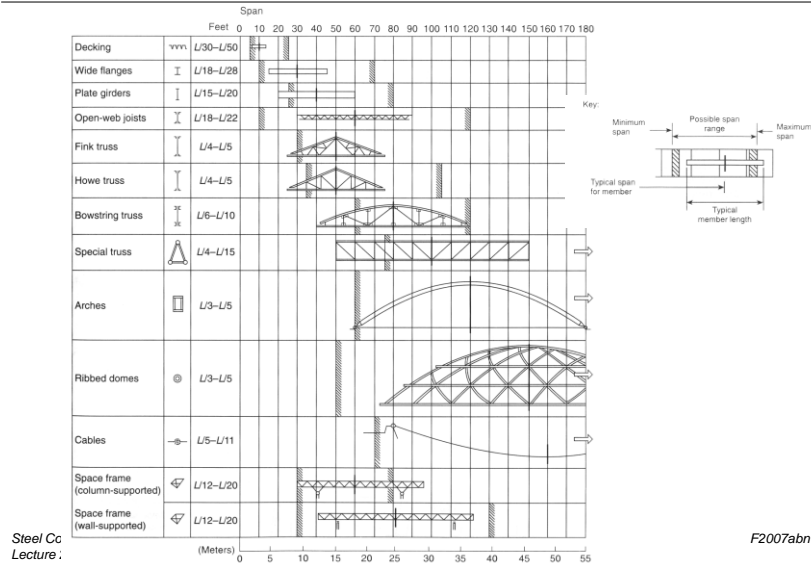


Steel Construction 42
Lecture 20

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Approximate Depths



Unified Column Design

- limit states for failure

$$\phi_c = 0.90$$

$$P_n = F_{cr} A_g$$

$$P_a \leq \frac{P_n}{\Omega}$$

$$P_u \leq \phi_c P_n$$

- yielding $\frac{KL}{r} \leq 4.71 \sqrt{\frac{E}{F_y}}$ or $F_e \geq 0.44F_y$
 - buckling $\frac{KL}{r} > 4.71 \sqrt{\frac{E}{F_y}}$ or $F_e < 0.44F_y$
- F_e – elastic buckling stress (Euler)

Steel Construction 46
Lecture 21

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Unified Column Design

- $P_n = F_{cr} A_g$
 - for $\frac{KL}{r} \leq 4.71 \sqrt{\frac{E}{F_y}}$ $F_{cr} = \left[0.658 \frac{F_y}{F_e} \right] F_y$
 - for $\frac{KL}{r} > 4.71 \sqrt{\frac{E}{F_y}}$ $F_{cr} = 0.877 F_e$
 - where $F_e = \frac{\pi^2 E}{\left(\frac{KL}{r} \right)^2}$

Procedure for Analysis

- calculate KL/r
 - biggest of KL/r with respect to x axes and y axis
- find F_{cr} from appropriate equation
 - tables are available
- compute $P_n = F_{cr} A_g$
 - or find $f_c = P_a/A$ or P_u/A
- is $P_a \leq P_n/\Omega$ or $P_u \leq \phi P_n$?
 - yes: ok
 - no: insufficient capacity and no good

Steel Construction 47
Lecture 21

Architectural Structures III
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Steel Construction 48
Lecture 21

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Procedure for Design

1. guess a size (pick a section)
2. calculate KL/r
 - biggest of KL/r with respect to x axes and y axis
3. find F_{cr} from appropriate equations
 - or find a table
4. compute $P_n = F_{cr} A_g$
 - or find $f_c = P_a/A$ or P_u/A

Procedure for Design (cont'd)

5. is $P_a \leq P_n/\Omega$ or $P_u \leq \phi P_n$?
 - yes: ok
 - no: pick a bigger section and **go back to step 2.**
6. check design efficiency
 - percentage of stress = $\frac{P_r}{P_c} \cdot 100\%$
 - if between 90-100%: good
 - if < 90%: pick a smaller section and **go back to step 2.**

Column Tables

Shape		W12x									
		96		87		79		72		65	
Design	ASD	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$	P_n/Ω_c	$\phi_c P_n$
				844	1270	766	1150	694	1040	633	951
		811	1220	735	1110	667	1000	607	913	548	824
		800	1200	725	1090	657	987	598	899	540	811
		787	1180	713	1070	646	971	588	884	531	798
		772	1160	699	1050	634	952	577	867	520	782
		756	1140	685	1030	620	932	565	849	509	765
		739	1110	669	1010	606	910	551	828	497	747

Beam-Column Design

- moment magnification ($P-\Delta$)

$$M_u = B_1 M_{max-factored} \quad B_1 = \frac{C_m}{1 - (P_u/P_{e1})}$$

C_m – modification factor for end conditions
= 0.6 – 0.4(M_1/M_2) or
0.85 restrained, 1.00 unrestrained

$$P_{e1} - \text{Euler buckling strength} \quad P_{e1} = \frac{\pi^2 EA}{\left(\frac{Kl}{r}\right)^2}$$

Beam-Column Design

- **LRFD (Unified) Steel**

- for $\frac{P_r}{P_c} \geq 0.2$: $\frac{P_u}{\phi_c P_n} + \frac{8}{9} \left(\frac{M_{ux}}{\phi_b M_{nx}} + \frac{M_{uy}}{\phi_b M_{ny}} \right) \leq 1.0$

- for $\frac{P_r}{P_c} < 0.2$: $\frac{P_u}{2\phi_c P_n} + \left(\frac{M_{ux}}{\phi_b M_{nx}} + \frac{M_{uy}}{\phi_b M_{ny}} \right) \leq 1.0$

P_r is required, P_c is capacity

ϕ_c - resistance factor for compression = 0.9

ϕ_b - resistance factor for bending = 0.9

Construction Supervision

- **proper grade material**
 - high strength bolts
- **quality welds**
- **proper bolted conditions (ex. sc)**
- **fabrication and erection of steel frame connection details**

