

## steel construction: materials & beams

Steel Beams 1  
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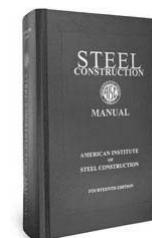
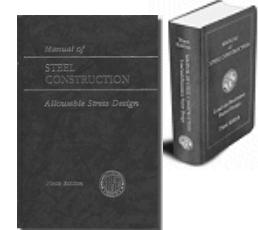


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## Steel Beam Design

- American Institute of Steel Construction
  - Manual of Steel Construction
  - ASD & LRFD
  - combined in 13<sup>th</sup> ed.



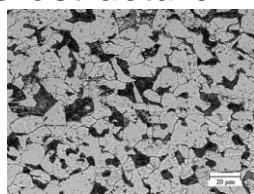
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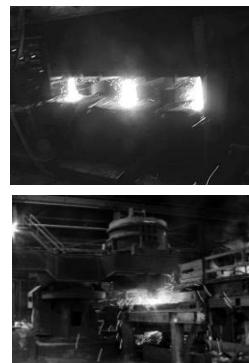
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## Steel Materials

- smelt iron ore
- add alloying elements
- heat treatments
- iron, carbon
- microstructure



A36 steel, JOM 1998



AISC

## Steel Materials

- cast into billets
- hot rolled
- cold formed
- residual stress
- corrosion-resistant “weathering” steels
- stainless



Hot Rolled



Cold Formed

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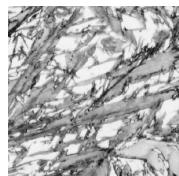
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## Steel Materials

- steel grades
  - ASTM A36 – carbon
    - plates, angles
    - $F_y = 36 \text{ ksi}$  &  $F_u = 58 \text{ ksi}$
  - ASTM A572 – high strength low-alloy
    - some beams
    - $F_y = 60 \text{ ksi}$  &  $F_u = 75 \text{ ksi}$
  - ASTM A992 – for building framing
    - most beams
    - $F_y = 50 \text{ ksi}$  &  $F_u = 65 \text{ ksi}$

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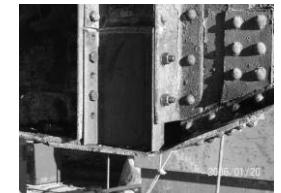
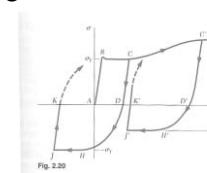
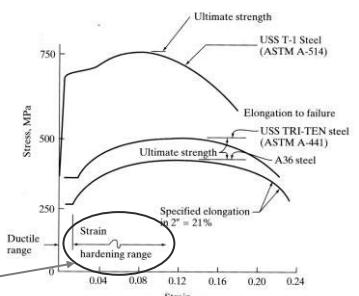
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## Steel Properties

- *high strength to weight ratio*
- *elastic limit – yield ( $F_y$ )*
- *inelastic – plastic*
- *ultimate strength ( $F_u$ )*
- *ductile*
- *strength sensitive to temperature*
- *can corrode*
- *fatigue*



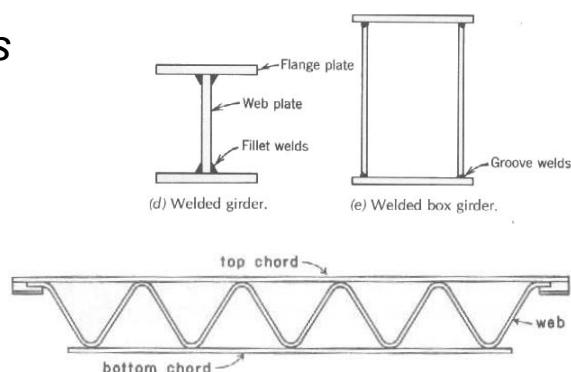
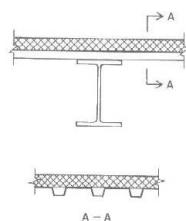
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## Structural Steel

- standard rolled shapes ( $W$ ,  $C$ ,  $L$ ,  $T$ )
- open web joists
- plate girders
- decking



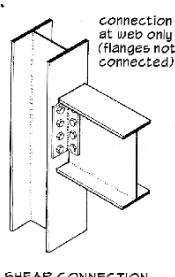
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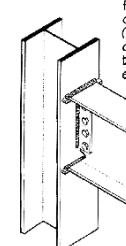
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## Steel Construction

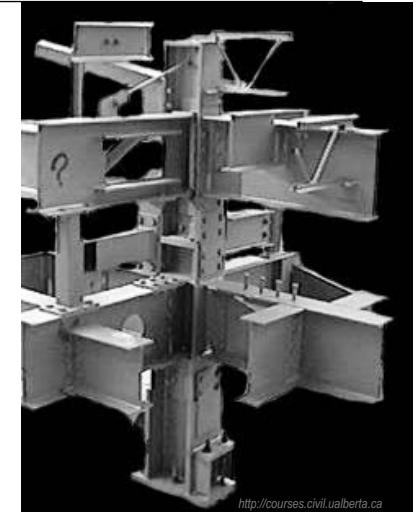
- welding
- bolts



SHEAR CONNECTION  
connection at web only  
(flanges not connected)



MOMENT CONNECTION  
flanges connected  
(bolted web connection  
to facilitate  
erection only)



<http://courses.civil.ualberta.ca>

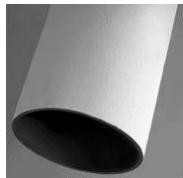
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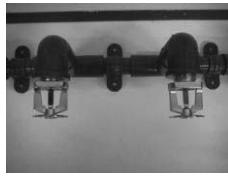
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# *Steel Construction*

- *fire proofing*
    - cementicious spray
    - encasement in gypsum
    - intumescent – expands with heat
    - sprinkler system



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## *Unified Steel Design*

- *ASD*

$$R_a \leq \frac{R_n}{\Omega}$$

- bending (braced)  $\Omega = 1.67$
  - bending (unbraced\*)  $\Omega = 1.67$
  - shear  $\Omega = 1.67$
  - shear (bolts & welds)  $\Omega = 2.00$
  - shear (welds)  $\Omega = 2.00$

\* flanges in compression can buckle

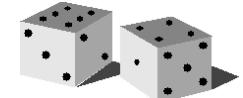
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*LRFD*

- *loads on structures are*
    - *not constant*
    - *can be more influential*
    - *happen more or less often*
    - **UNCERTAINTY**



$$R_u = \gamma_D R_D + \gamma_L R_L \leq \phi R_n$$

$\phi$  - resistance factor

$\gamma$  - load factor for (D)ead & (L)ive load

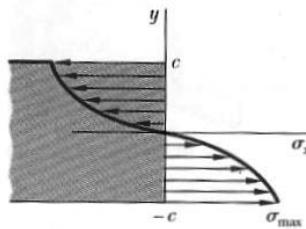
Steel Beams 12

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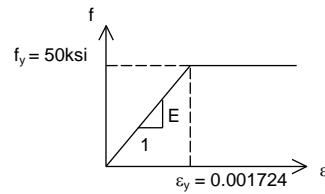
## LRFD Steel Beam Design

- limit state is yielding all across section
- outside elastic range
- load factors & resistance factors



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## LRFD Load Combinations

- $1.4D$
- $1.2D + 1.6L + 0.5(L_r \text{ or } S \text{ or } R)$
- $1.2D + 1.6(L_r \text{ or } S \text{ or } R) + (L \text{ or } 0.5W)$
- $1.2D + 1.0W + L + 0.5(L_r \text{ or } S \text{ or } R)$
- $1.2D + 1.0E + L + 0.2S$
- $0.9D + 1.0W$
- $0.9D + 1.0E$
- $F$  has same factor as  $D$  in 1-5 and 7
- $H$  adds with 1.6 and resists with 0.9 (permanent)

ASCE-7  
(2010)

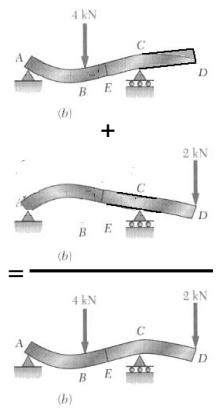
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## Beam Design Criteria (revisited)

- strength design
  - bending stresses predominate
  - shear stresses occur
- serviceability
  - limit deflection
  - stability
- superpositioning
  - use of beam charts
  - elastic range only!
  - “add” moment diagrams
  - “add” deflection CURVES (not maximums)

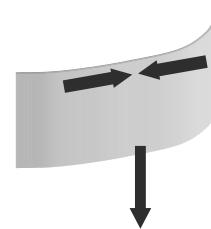


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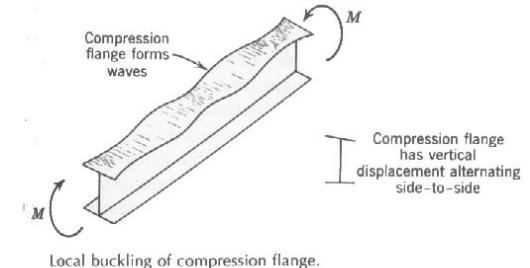
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## Steel Beams

- lateral stability - bracing
- local buckling – stiffen, or bigger  $I_y$



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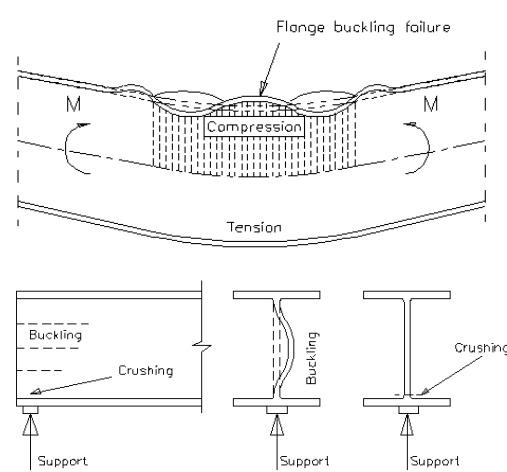
Local buckling of compression flange.

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## Local Buckling

- steel I beams
- flange
  - buckle in direction of smaller radius of gyration
- web
  - force
  - “crippling”



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## Local Buckling

- flange

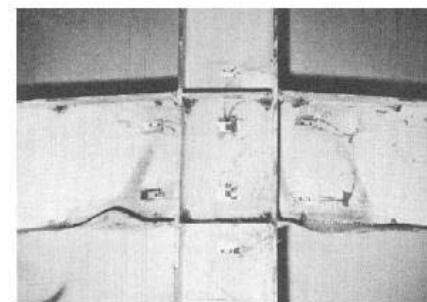


Figure 2-5. Flange Local Bending Limit State  
(Beedle, L.S., Christopher, R., 1964)

- web



Figure 2-7. Web Local Buckling Limit State  
(SAC Project)

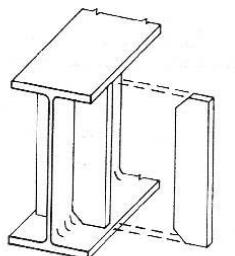
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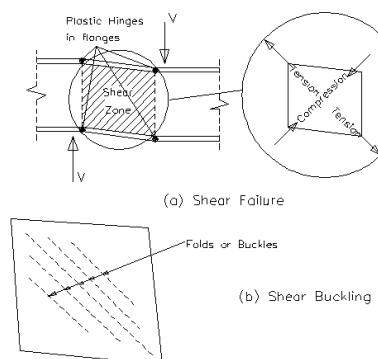
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## Shear in Web

- panels in plate girders or webs with large shear
- buckling in compression direction
- add stiffeners



stiffeners to prevent lateral buckling



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## Shear in Web

- plate girders and stiffeners



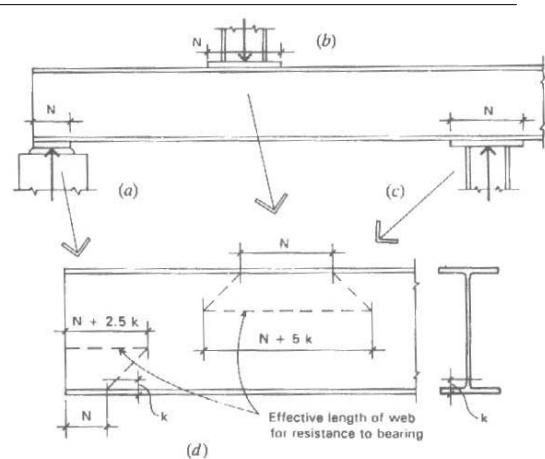
<http://nisee.berkeley.edu/godden>  
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## Steel Beams

- bearing
  - provide adequate area
  - prevent local yield of flange and web



**Figure 9.10** Considerations for bearing in beams with thin webs, as related to web crippling (buckling of the thin web in compression).

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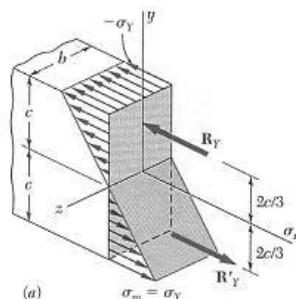
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## Internal Moments - at yield

- material hasn't failed

$$M_y = \frac{I}{c} f_y = \frac{bh^2}{6} f_y$$



$$= \frac{b(2c)^2}{6} f_y = \frac{2bc^2}{3} f_y$$

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## LRFD - Flexure

$$\sum \gamma_i R_i = M_u \leq \phi_b M_n = 0.9 F_y Z$$

$M_u$  - maximum moment

$\phi_b$  - resistance factor for bending = 0.9

$M_n$  - nominal moment (ultimate capacity)

$F_y$  - yield strength of the steel

$Z$  - plastic section modulus\*

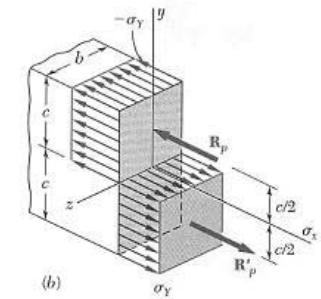
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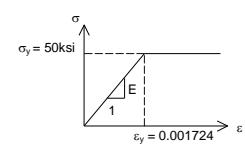
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## Internal Moments - ALL at yield

- all parts reach yield
- plastic hinge forms
- ultimate moment
- $A_{tension} = A_{compression}$



$$M_p = bc^2 f_y = \frac{3}{2} M_y$$



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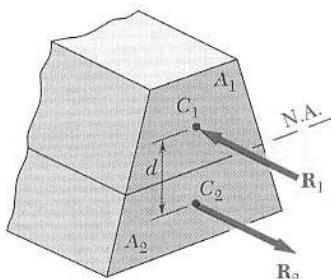
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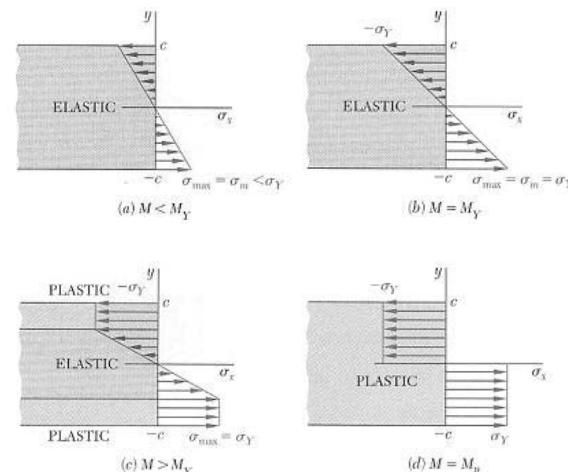
## n.a. of Section at Plastic Hinge

- cannot guarantee at centroid
- $f_y A_1 = f_y A_2$
- moment found from yield stress times moment area

$$M_p = f_y A_1 d = f_y \sum_{n.a.} A_i d_i$$



## Plastic Hinge Development



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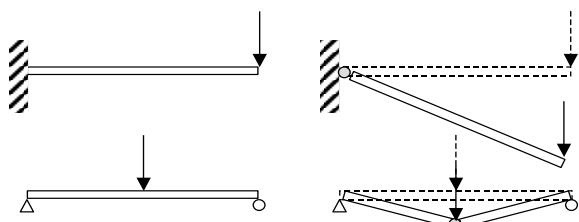
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## Plastic Hinge Examples

- stability can be effected

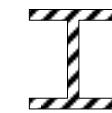


## Plastic Section Modulus

- shape factor,  $k$

= 3/2 for a rectangle

$\approx 1.1$  for an I



$$k = \frac{M_p}{M_y}$$

$$k = \frac{Z}{S}$$

- plastic modulus,  $Z$

$$Z = \frac{M_p}{f_y}$$

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## LRFD – Shear (compact shapes)

$$\sum \gamma_i R_i = V_u \leq \phi_v V_n = 1.0(0.6 F_{yw} A_w)$$

$V_u$  - maximum shear

$\phi_v$  - resistance factor for shear = 1.0

$V_n$  - nominal shear

$F_{yw}$  - yield strength of the steel in the web

$A_w$  - area of the web =  $t_w d$

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## LRFD - Flexure Design

- limit states for beam failure

1. yielding

$$L_p = 1.76 r_y \sqrt{\frac{F_y}{E}}$$

2. lateral-torsional buckling\*

3. flange local buckling

4. web local buckling

- minimum  $M_n$  governs

$$\sum \gamma_i R_i = M_u \leq \phi_b M_n$$

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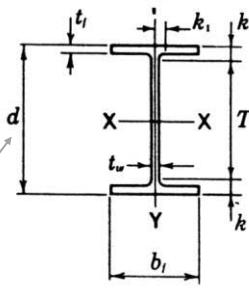
## Compact Sections

- plastic moment can form before any buckling
- criteria

$$-\frac{b_f}{2t_f} \leq 0.38 \sqrt{\frac{E}{F_y}}$$

$$-\text{and } \frac{h_c}{t_w} \leq 3.76 \sqrt{\frac{E}{F_y}}$$

TABLE A.3 Properties of W Shapes



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## Lateral Torsional Buckling

$$M_n = C_b \left[ \begin{array}{l} \text{moment based on} \\ \text{lateral buckling} \end{array} \right] \leq M_p$$

$$C_b = \frac{12.5 M_{max}}{2.5 M_{max} + 3M_A + 4M_B + 3M_C}$$

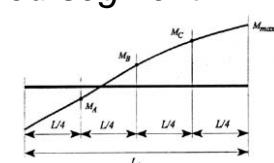
$C_b$  = modification factor

$M_{max}$  - |max moment|, unbraced segment

$M_A$  - |moment|, 1/4 point

$M_B$  = |moment|, center point

$M_C$  = |moment|, 3/4 point

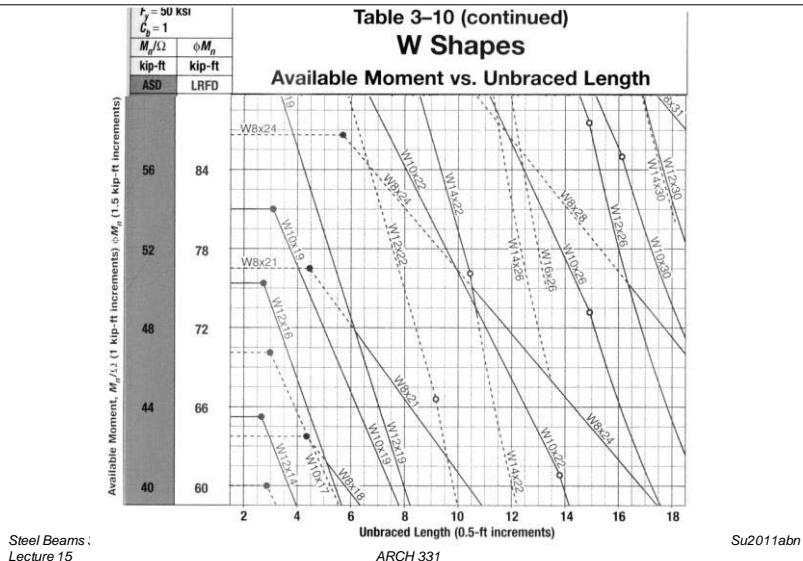


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# *Beam Design Charts*



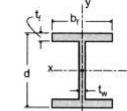
# *Charts & Deflections*

- beam charts
    - solid line is most economical
    - dashed indicates there is another more economical section
    - self weight is NOT included in  $M_n$
  - deflections
    - no factors are applied to the loads
    - often governs the design

## *Design Procedure (revisited)*

1. *Know unbraced length, material, design method ( $\Omega$ ,  $\phi$ )*
  2. *Draw V & M, finding  $M_{max}$*
  3. *Calculate  $S_{req'd}$  ( $M_a \leq M_n/\Omega$ )  
or Z ( $M_u \leq \phi_b M_n$ )*
  4. *Choose (economical) section from section or beam capacity charts*

Table 11 Listing of W Shapes in Descending Order of  $S_x$  for Beam Design



<i>S<sub>x</sub></i>	Allowable Stress Design—Selected Beam Shapes				<i>S<sub>x</sub></i>
<i>S<sub>x</sub>—US (in.<sup>3</sup>)</i>	Section	<i>S<sub>x</sub>—SI (10<sup>3</sup> × mm<sup>3</sup>)</i>	<i>S<sub>x</sub>—US (in.<sup>3</sup>)</i>	Section	<i>S<sub>x</sub>—SI (10<sup>3</sup> × mm<sup>3</sup>)</i>
448	<b>W33 × 141</b>	<b>7350</b>	188	W18 × 97	3080
439	W36 × 135	7200			
411	W27 × 146	6740	<b>176</b>	<b>W24 × 76</b>	<b>2890</b>
			175	W16 × 100	2870
<b>406</b>	<b>W33 × 130</b>	<b>6660</b>	173	W14 × 109	2840
380	W30 × 132	6230	171	W21 × 83	2800
371	W24 × 146	6080	166	W18 × 86	2720
			157	W14 × 99	2570
<b>359</b>	<b>W33 × 118</b>	<b>5890</b>	155	W16 × 89	2540
355	W30 × 124	5820			
			<b>154</b>	<b>W24 × 68</b>	<b>2530</b>
<b>329</b>	<b>W30 × 116</b>	<b>5400</b>	151	W21 × 73	2480
329	W24 × 131	5400	146	W18 × 76	2390
329	W21 × 147	5400	143	W14 × 90	2350
<b>299</b>	<b>W30 × 108</b>	<b>4900</b>	<b>140</b>	<b>W21 × 68</b>	<b>2300</b>
299	W27 × 114	4900	134	W16 × 77	2200

## Beam Charts by $Z_x$

TABLE 9.1 Load Factor Resistance Design Selection for Shapes Used as Beams

Designation	$Z_x$ in. <sup>3</sup>	$F_y = 36$ ksi				$F_y = 50$ ksi				$r_y$ in.	$b_y/2t_f$	$h/t_e$	$X_1$ ksi	$X_2 \times 10^6$ (1/ksi) <sup>2</sup>
		$L_p$ ft	$L_r$ ft	$M_p$ kip-ft	$M_r$ kip-ft	$L_p$ ft	$L_r$ ft	$M_p$ kip-ft	$M_r$ kip-ft					
W 33 x 141	514	10.1	30.1	1,542	971	8.59	23.1	2,142	1,493	2.43	6.01	49.6	1,800	17,800
W 30 x 148	500	9.50	30.6	1,500	945	8.06	22.8	2,083	1,453	2.28	4.44	41.6	2,310	6,270
W 24 x 162	468	12.7	45.2	1,404	897	10.8	32.4	1,950	1,380	3.05	5.31	30.6	2,870	2,260
W 24 x 146	418	12.5	42.0	1,254	804	10.6	30.6	1,742	1,237	3.01	5.92	33.2	2,590	3,420
W 33 x 118	415	9.67	27.8	1,245	778	8.20	21.7	1,729	1,197	2.32	7.76	54.5	1,510	37,700
W 30 x 124	408	9.29	28.2	1,224	769	7.88	21.5	1,700	1,183	2.23	5.65	46.2	1,930	13,500
W 21 x 147	373	12.3	46.4	1,119	713	10.4	32.8	1,554	1,097	2.95	5.44	26.1	3,140	1,590
W 24 x 131	370	12.4	39.3	1,110	713	10.5	29.1	1,542	1,097	2.97	6.70	35.6	2,330	5,290
W 18 x 158	356	11.4	56.5	1,068	672	9.69	38.0	1,483	1,033	2.74	3.92	19.8	4,410	403
W 30 x 108	346	8.96	26.3	1,038	648	7.60	20.3	1,442	997	2.15	6.89	49.6	1,680	24,200
W 27 x 114	343	9.08	28.2	1,029	648	7.71	21.3	1,429	997	2.18	5.41	42.5	2,100	9,220
W 24 x 117	327	12.3	37.1	981	631	10.4	27.9	1,363	970	2.94	7.53	39.2	2,090	8,190
W 21 x 122	307	12.2	41.0	921	592	10.3	29.8	1,279	910	2.92	6.45	31.3	2,630	3,160
W 18 x 130	290	11.3	47.7	870	555	9.55	32.8	1,208	853	2.7	4.65	23.9	3,680	810
W 30 x 90	283	8.71	24.8	849	531	7.39	19.4	1,179	817	2.09	8.52	57.5	1,410	49,600
W 24 x 103	280	8.29	27.0	840	531	7.04	20.0	1,167	817	1.99	4.59	39.2	2,390	5,310
W 27 x 94	278	8.83	25.9	834	527	7.50	19.9	1,158	810	2.12	6.70	49.5	1,740	19,900
W 14 x 145	260	16.6	81.6	780	503	14.1	54.7	1,083	773	3.98	7.11	16.8	4,400	348
W 24 x 94	254	8.25	25.9	762	481	7.00	19.4	1,058	740	1.98	5.18	41.5	2,180	7,800

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## Beam Design (revisited)

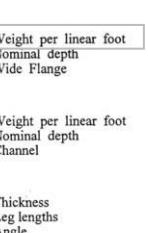
### 4\*. Include self weight for $M_{max}$

- it's dead load
- and repeat 3 & 4 if necessary

### 5. Consider lateral stability

Unbraced roof trusses were blown down in 1999 at this project in Moscow, Idaho.

Photo: Ken Carper



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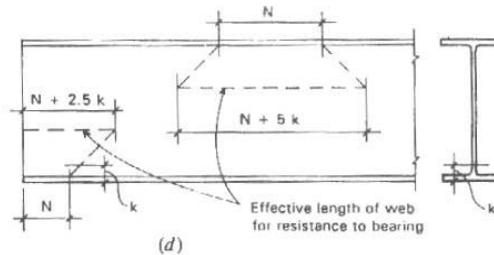
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## Beam Design (revisited)

### 7. Provide adequate bearing area at supports

$$(P_a \leq P_n/\Omega) \quad (P_u \leq \phi P_n)$$



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## Beam Design (revisited)

### 6. Evaluate shear stresses - horizontal

- $(V_a \leq V_n/\Omega)$  or  $(V_u \leq \phi_v V_n)$

- rectangles and W's

$$f_{v-max} = \frac{3V}{2A} \approx \frac{V}{A_{web}}$$

$$V_n = 0.6 F_y A_w$$

- general

$$f_{v-max} = \frac{VQ}{Ib}$$

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## Beam Design (revisited)

### 8. Evaluate torsion

$$(f_v \leq F_v)$$

- circular cross section

$$f_v = \frac{T\rho}{J}$$

- rectangular

$$f_v = \frac{T}{c_1 ab^2}$$

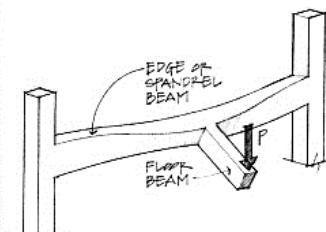


TABLE 3.1. Coefficients for Rectangular Bars in Torsion

$a/b$	$c_1$	$c_2$
1.0	0.208	0.1406
1.2	0.219	0.1661
1.5	0.231	0.1958
2.0	0.246	0.229
2.5	0.258	0.249
3.0	0.267	0.263
4.0	0.282	0.281
5.0	0.291	0.291
10.0	0.312	0.312
$\infty$	0.333	0.333

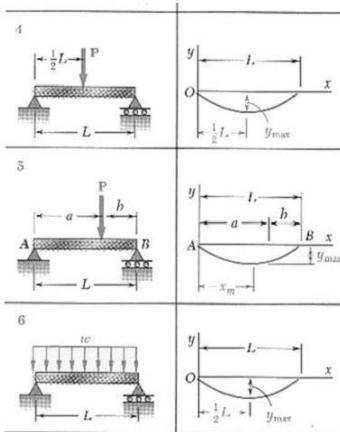
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## Beam Design (revisited)

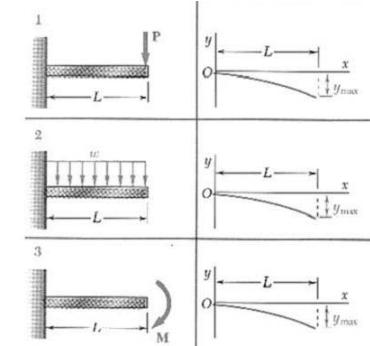
### 9. Evaluate deflections – NO LOAD FACTORS



$$y_{\max}(x) = \Delta_{actual} \leq \Delta_{allowable}$$

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## Load Tables & Equivalent Load

- uniformly distributed loads

- equivalent "w"

$$M_{\max} = \frac{w_{\text{equivalent}} L^2}{8}$$

LRFD

Based on STANDARDS LOAD TABLE FOR OPEN WELD STEEL JOINTS, K-STEEL															
Joint Designation	8K1	10K1	12K1	12K3	12K6	14K1	14K3	14K4	14K6	16K2	16K3	16K4	16K6	16K7	16K9
Depth (in.)	8	10	12	12	12	14	14	14	14	16	16	16	16	16	16
Approx. Wt (lbs./ft.)	5.1	5.0	5.0	5.7	7.1	6.2	6.0	6.7	7.7	6.5	6.3	7.0	7.5	8.1	8.6
Span (ft.)	8	8	8	8	8	10	10	10	10	12	12	12	12	12	12
8	825	825	825	825	825	825	825	825	825	825	825	825	825	825	825
9	850	850	850	850	850	850	850	850	850	850	850	850	850	850	850
10	850	825	825	825	825	825	825	825	825	825	825	825	825	825	825
11	795	825	825	825	825	825	825	825	825	825	825	825	825	825	825
12	666	825	825	825	825	825	825	825	825	825	825	825	825	825	825
13	565	718	825	825	825	825	825	825	825	825	825	825	825	825	825
14	486	618	750	825	825	825	825	825	825	825	825	825	825	825	825
15	421	537	651	814	825	766	825	825	825	825	825	825	825	825	825
16	369	469	570	714	672	825	825	825	825	825	825	825	825	825	825
17	319	416	523	351	398	593	465	457	457	593	593	593	593	593	593
18	269	354	454	369	369	454	454	443	443	489	489	489	489	489	489
19	224	307	407	326	326	407	407	407	407	456	456	456	456	456	456
20	198	281	377	277	339	397	408	408	408	456	456	456	456	456	456
21	171	261	351	259	317	377	377	377	377	426	426	426	426	426	426
22	151	241	331	241	317	377	377	377	377	415	415	415	415	415	415
23	134	197	245	317	277	339	397	408	408	456	456	456	456	456	456

load for live load deflection limit  
in RED, total in BLACK

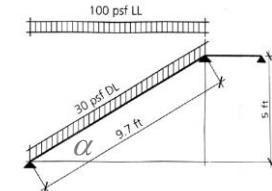
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## Sloped Beams

- stairs & roofs
- projected live load
- dead load over length



- perpendicular load to beam:

$$w_{\perp} = w \cdot \cos \alpha$$

- equivalent distributed load:

$$w_{adj.} = \frac{w}{\cos \alpha}$$

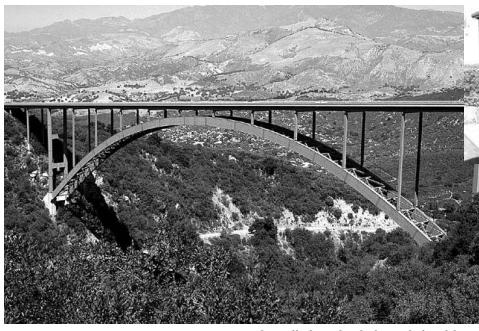
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## Steel Arches and Frames

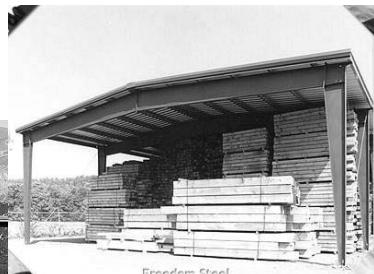
- solid sections  
or open web



<http://nisee.berkeley.edu/godden>

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Freedom Steel

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## Steel Shell and Cable Structures



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## Approximate Depths

